



Date: Friday, 2/15/2008 2:12:24 PM
 User: Eric Charbonneau

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : FWD PLATE
 Job Number : 37479
 Estimate Number : 13189
 P.O. Number :
 This Issue : 2/15/2008 S.O. No. :
 Prsht Rev. : NC
 First Issue : / / Type : R&D MACHINED PARTS
 Previous Run :
 Written By : 
 Checked & Approved By :
 Comment : est rev. A 08.02.15 New issue EC

Part Number : D37231
 Drawing Number : D3723 U/R REVA
 Project Number : N/A
 Drawing Revision : U/R
 Material :
 Due Date : 2/22/2008 Qty: 12 Um: Each



Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 MDELINR0750 Delrin Round Bar 0.75"



Comment: Qty.: 0.0210 f(s)/Unit Total : 0.2520 f(s)

Delrin rod 0.750" dia.

batch: B-37479 106740

2.0 LATHE CONV. CONVENTIONAL LATHE



Comment: CONVENTIONAL LATHE

Turn as per dwg D3723

J.L 08/02/15

3.0 QC5 INSPECT WORK TO CURRENT STEP



ENGINEERING ALS

APPROVAL 08.03.06 EC 08.02.15

Comment: INSPECT WORK TO CURRENT STEP

4.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: QA

mf 08-02-16

5.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



POS

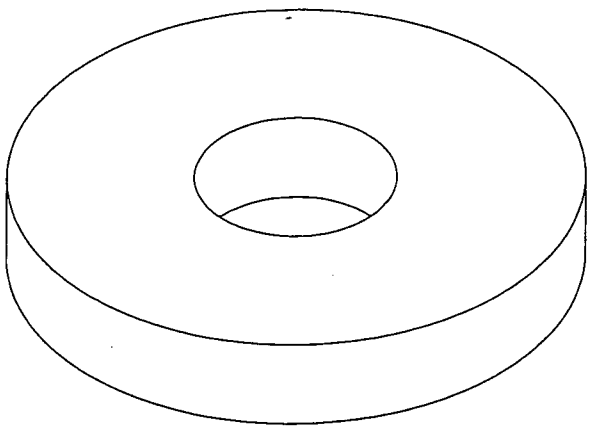
POSITIVE RECALL

EFFECTIVE 08.02.15

RELEASED DATE

AUTH LS

DATE 08.02.19



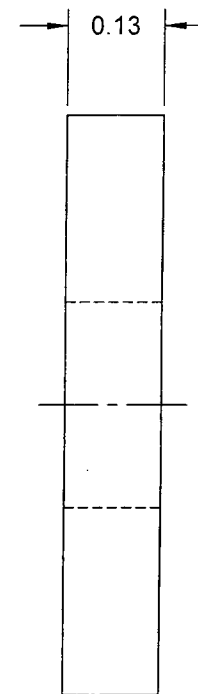
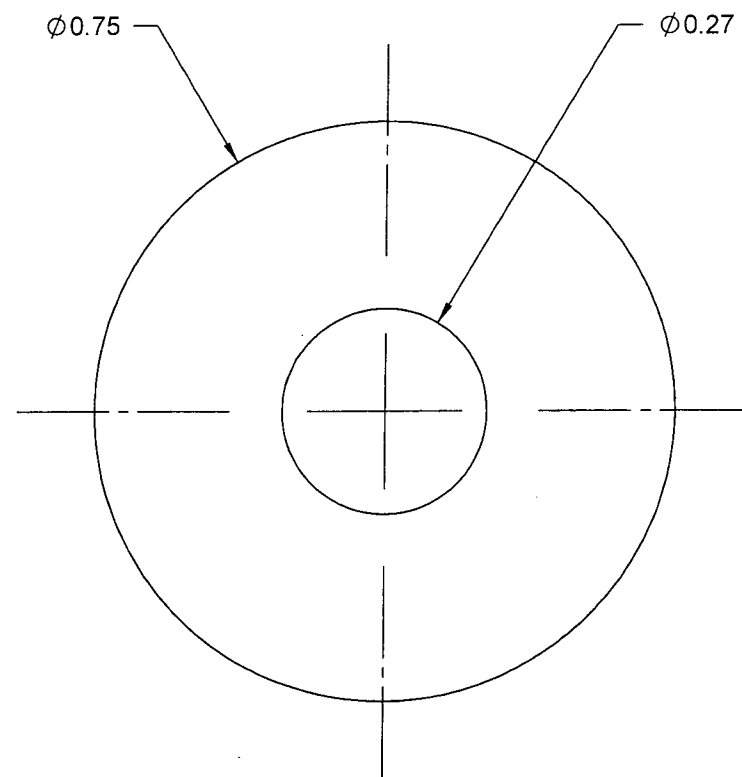
D3723-1 BUSHING

PRELIMINARY ISSUE

08.02.15

- NOTES:
- 1) MATERIAL: DELRIN II 150E OR ACETRON GP ACETAL, ROD
(REF DART SPEC M-DELRIN-R)
OR DELRIN II 150E OR ACETRON GP ACETAL, BAR
(REF DART SPEC M-DELRIN-B)
OR DELRIN II 150E OR ACETRON GP ACETAL, SHEET
(REF DART SPEC M-DELRIN-S.125)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.01 lbs APPROX

A	NEW ISSUE		AJS	08.02.11
REV.	DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	UC			
CHECKED	UC	DRAWING NO.	REV. A	
MFG. APPR.		D3723	SHEET 1 OF 2	
APPROVED		TITLE	SCALE	
DE APPR.	#	BUSHING	NTS	
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D3723-1 BUSHING

PRELIMINARY ISSUE

LE 08.02.15

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CHECKED	LE	DRAWING NO.	REV. A
MFG. APPR.		D3723	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.	JE	BUSHING	4:1
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